Technical Data Sheet

RMOD600-W Series / Plug & Play E-Mobility

600W / Wide Input 33.6V - 96VDC

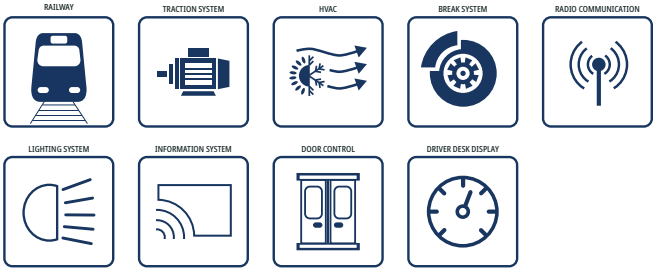
RECOM DC/DC Converter

FEATURES

- On-Board DC/DC Converter
- E-Mobility and industry vehicles
- Very wide input voltage range for 48V / 80V
- Plug & Play, ready to use
- Chassis mount and base plate cooled
- Full power at ambient temperature up to 85°C
- Water and dust proof (IP69K), robust and reliable
- High and extremely constant efficiency
- Parallel operation without active current sharing
- High power density
- 2 years warranty

Dimensions (LxWxH): 203.0 x 115.0 x 71.0mm (8.0 x 4.53 x 2.8 inch)
2000g (4.4 lbs)

APPLICATIONS



SAFETY & EMC

CE UKCA cULus E196683 RoHS2+ compliant 10 from 10 Reach compliant

DESCRIPTION

The RMOD families are extremely robust plug & play modules which are used to generate the low voltage network from a vehicle's traction battery. The ultra-wide input voltage range up to 125VDC covers all common battery voltages in the off-highway vehicle (OHV) segment. Thanks to the waterproof and dust proof housing construction, the devices can be connected mechanically and thermally directly to the chassis, i.e., at any point on the vehicle, and will therefore operate reliably even under the most adverse conditions. This solution is ideal for electric vehicles with nominal 48V…80V battery-powered systems in "Off-Highway E-Mobility Applications" such as Material Handling, Forklift trucks, Golf cars, AGVs, Loaders, Construction vehicles, Airport equipment, People mover, Special vehicles, Transporters, Tractors, etc.

SELECTION GUIDE

Part Number	Input Voltage Range [VDC]	Output Voltage nom. [VDC]	Output Current max. [A]	Efficiency typ. (1) [%]	Output Power max. [W]
RMOD600-60-24SW	33.6-96	24	25	89	600

Note1: Efficiency is tested at nominal input and 50%-100% +25°C ambient

MODEL NUMBERING

RMOD600-60-24 SW

- 600 — max. Output Power
- 60 — nom. Input Voltage
- 24 — nom. Output Voltage
- SW — **S**ingle

RMOD600-W Series / Plug & Play E-Mobility

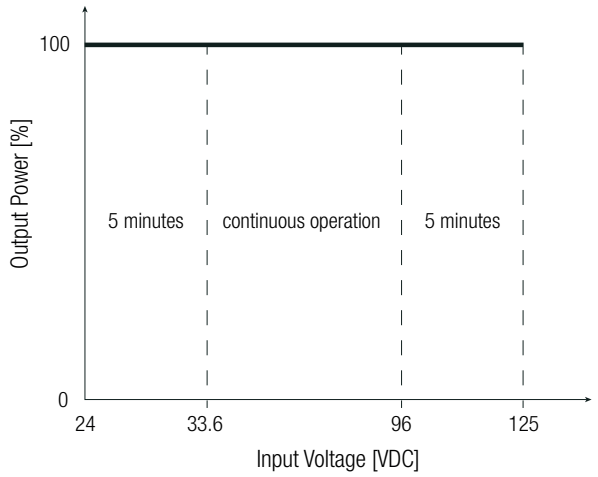
600W / Wide Input 33.6V - 96VDC

RECOM DC/DC Converter

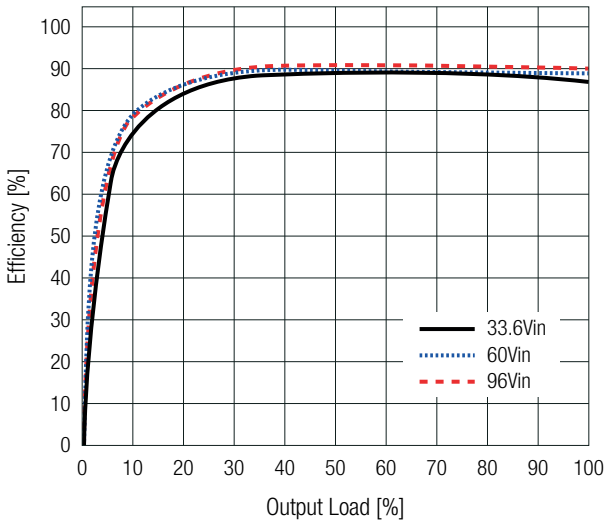
BASIC CHARACTERISTICS (measured @ T_{AMB}= 25°C, nom. V_{IN}, full load and after warm-up unless otherwise stated)

Parameter	Conditions		Min.	Typ.	Max.
Input Voltage Range	refer to **„Input Voltage Range“**	nom. V_{IN}= 48, 80VDC	33.6VDC		96VDC
		Extendend range: 5 minutes max.	24VDC		33.6VDC
			96VDC		125VDC
Input Current					32A
Inrush Current					1.5A²s
Quiescent Current	nom. V_{IN}= 80VDC				60mA
Minimum Load			0%		
Start-up time				250ms	500ms
Rise time				70ms	
Internal Operating Frequency	BOOST stage			100kHz	
	MAIN power stage			200kHz	
	auxiliary			300kHz	
Output Ripple and Noise					500mVp-p

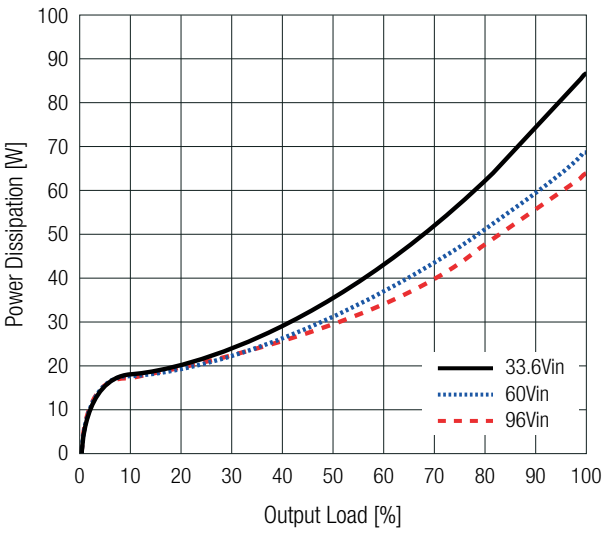
Input Voltage Range



Efficiency vs. Load



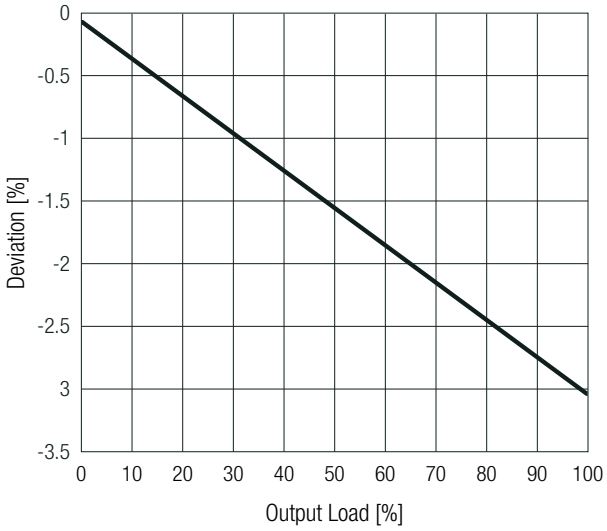
Power Dissipation vs. Load



REGULATIONS (measured @ T_{AMB}= 25°C, nom. V_{IN}, full load and after warm-up unless otherwise stated)

Parameter	Conditions		Value
Output Accuracy			±4.0% max.
Line Regulation	low line to high line, full load	V_{IN}= 33.6-96VDC	±1.0% max.
		V_{IN}= 24-33.6VDC and 96-125VDC	±3.0% max.
Load Regulation	10-90% load		2.5% typ.
Transient Response	10-90% load, V_{IN}= 33.6-125VDC		1.92VDC
	recovery time		100ms typ.

Deviation vs. Load
(nom. V_{IN})



PROTECTIONS (measured @ T_{AMB}= 25°C, nom. V_{IN}, full load and after warm-up unless otherwise stated)

Parameter	Type	Value
Short Circuit Protection (SCP)	auto recovery	current limitation
Over Current Protection (OCP)	auto recovery	29A typ.; current limitation
Over Temperature Protection (OTP)		yes
Isolation Voltage [2]	I/P to O/P; I/P to case; O/P to case; 1 minute	2.5kVDC
Isolation Resistance		10MΩ min.
Insulation Grade		basic

Note2: For repeated Hi-Pot testing, reduce the time and/or the test voltage

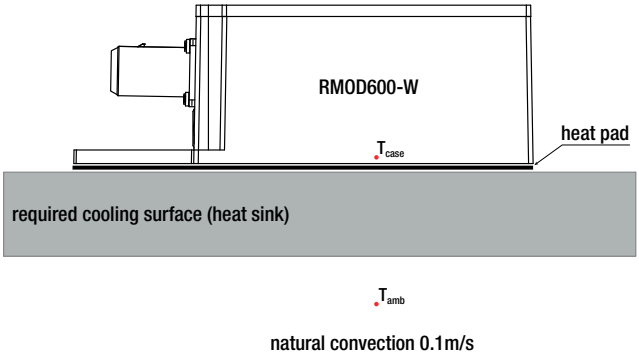
ENVIRONMENTAL (measured @ T_{AMB}= 25°C, nom. V_{IN}, full load and after warm-up unless otherwise stated)

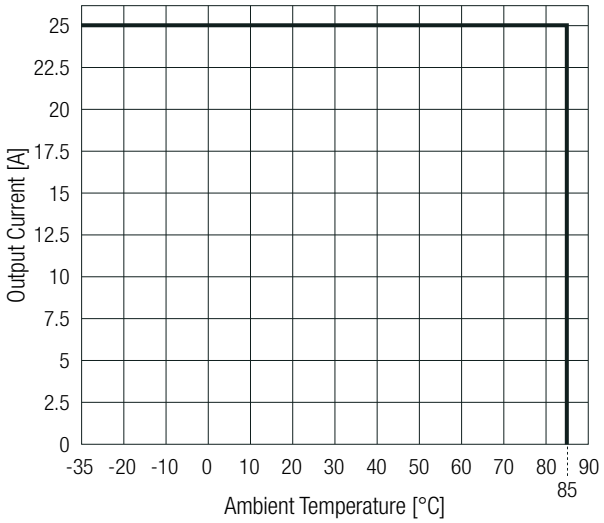
Parameter	Conditions	Value
Operating Ambient Temperature Range [3]	refer to **„Thermal Consideration“**	-35°C to +85°C
Operating Altitude		3000m
Pollution Degree		PD3
IP Rating		IP69K
MTBF	according to SR-332; T_{AMB}= +50°C	500 x 10^3 hours

Note3: For operation above +70°C ambient, take care about sufficient cooling (never exceed max. allowed base plate temperature = 70°C)

ENVIRONMENTAL (measured @ T_{AMB}= 25°C, nom. V_{IN}, full load and after warm-up unless otherwise stated)

Thermal Consideration





The module can be used in enclosed applications with full load, as long as the cooling is sufficient to keep the baseplate temperature at T_{CASE} below 70°C. The surrounding temperature should not exceed 85°C.

ENVIRONMENTAL

Parameter	Condition	Standard
Temperature Change	duration: 240 hours and 20 cycles minimum time at -35°C/85°C <30 minutes	EN60068-2-14
Constant Temperature- warm	duration: 96 hours, ambient: 85°C	EN60068-2-2
Temperature Shock	duration: 20 cycles; operation mode: in operation test temperature: 85°C test duration: 1 hour fully tempered + 15 minutes transfer duration: < 5 seconds test medium: water 0°C, 5% dissolved salt content time under water: 5 minutes water volumes: at least 5 times the component volume no water ingress	EN60068-2-14
Humidity/Heat Cycle	max. air temperature: 55°C; number of cycles: 6 operation mode: 1 hour in operation, 1 hour without function air humidity: 93%; cycles duration: 24 hours temperature change ≥ 5K/min; minimum air temperature 25°C	EN60068-2-30
Vibrations, Sinusoidal	shock load: 10g; frequency range: 10-500Hz length of time subject to load: 3x9 hours; number of cycles: 50 shock form: sinusoidal; operation mode: operational	EN60068-2-6
Continuous Shock	shock load: 10g, duration: 16ms number of impacts: 10000 shocks/axis	EN60068-2-29
Shock	shock load: 30g, duration: 6ms length of time subject to load: 3x6 directions	EN60068-2-27
Salt Spray	at 35°C for 4 hours	EN60068-2-11

SAFETY & CERTIFICATIONS

Certificate Type (Safety)	Report Number	Standard
Audio/Video, information and communication technology equipment - Part1: Safety requirements 2nd Edition	E196683	UL62368-1:2014 2nd Edition CAN/CSA-C22.2 No. 62368-1-14 2nd Edition
Audio/Video, information and communication technology equipment - Part1: Safety requirements 2nd Edition		IEC62368-1:2014 2nd Edition EN62368-1:2014+A11:2017
RoHS2		RoHS 2011/65/EU + AM2015/863

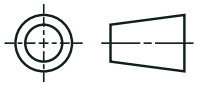
SAFETY & CERTIFICATIONS

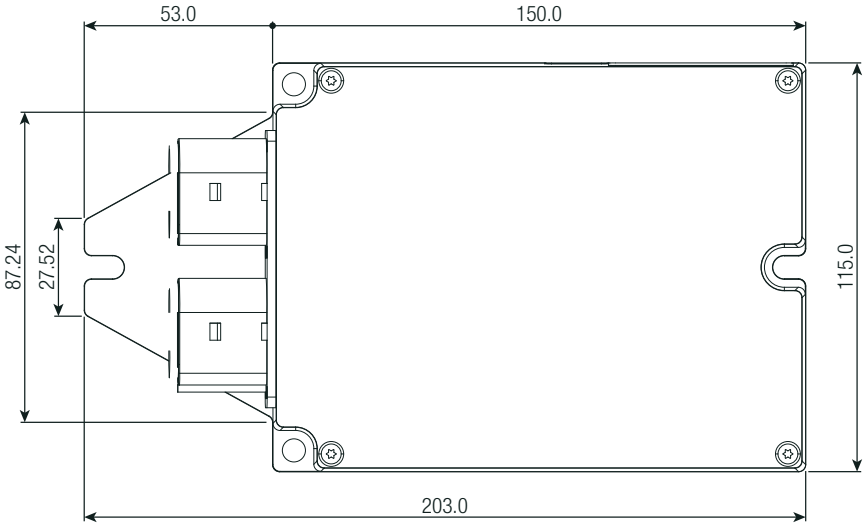
EMC Compliance	Condition	Standard
Industrial trucks - Electromagnetic compatibility		EN12895
Vehicles, boats and internal combustion engines - Radio disturbance characteristics - Limits and methods of measurement for the protection of on-board receivers		CISPR25 / EN55025
ESD Electrostatic Discharge Immunity Test		EN61000-4-2
Radiated, radio-frequency, electromagnetic field immunity test		EN61000-4-3
Fast Transient and Burst Immunity		EN61000-4-4
Surge Immunity		EN61000-4-5
Immunity to conducted disturbances, induced by radio-frequency fields		EN61000-4-6
Power Magnetic Field Immunity		EN61000-4-8

DIMENSION & PHYSICAL CHARACTERISTICS

Parameter	Type	Value
Material	case	aluminum
Dimension (LxWxH)		203.0 x 115.0 x 71.0mm 8.0 x 4.53 x 2.8 inch
Weight		2000g typ. 4.4 lbs

Dimension Drawing (mm)





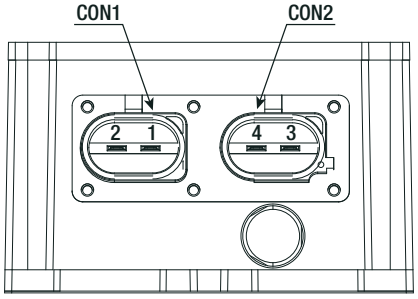
Connector Information

Connector	#	Function
DC Input CON1	1	$+V_{IN}$
	2	$-V_{IN}$
DC Output CON2	3	$-V_{OUT}$
	4	$+V_{OUT}$

FC= fixing centers

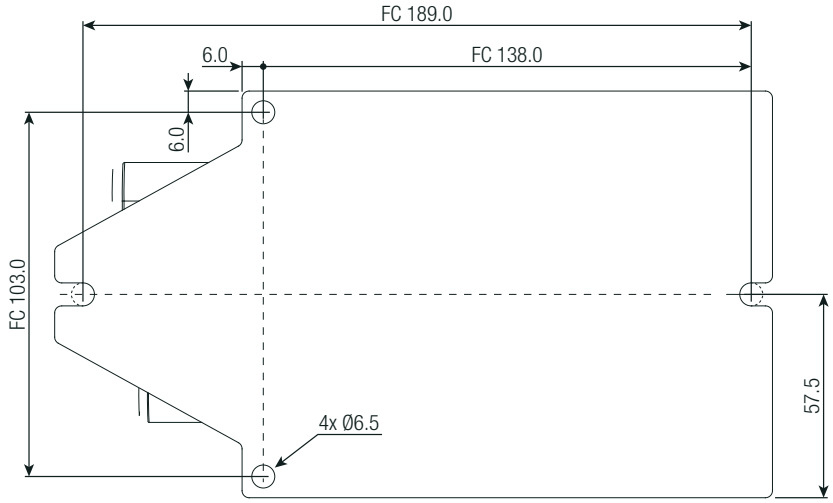
Compatible Connector

Connector	Housing
DC Input CON1	FEP 42122900
DC Output CON2	FEP 42123400



Tolerance: ±0.5mm

DIMENSION & PHYSICAL CHARACTERISTICS

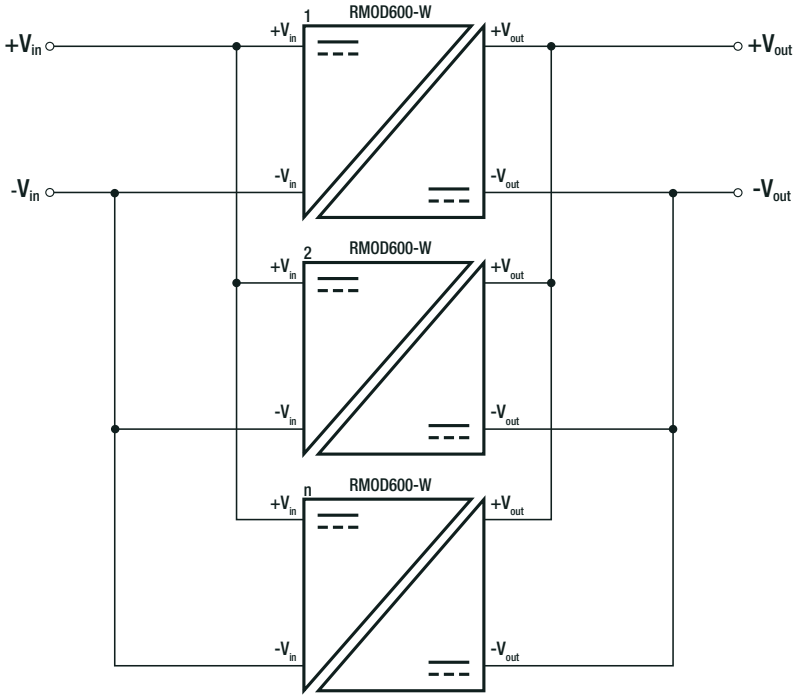


Tolerance: ±0.5mm

INSTALLATION & APPLICATION

Parallel Operation

Parallel operation is possible with all combinations of DC/DC converter versions providing they have the same rated output voltage.
There is no active current sharing and therefore the units connected in parallel could be contributing different amounts to the total load current.



PACKAGING INFORMATION

Parameter	Type	Value
Packaging Dimension (LxWxH)	cardboard box	788.0 x 594.0 x 109.0mm
Packaging Quantity		10pcs
Storage Temperature Range		-40°C to +85°C
Storage Humidtiy		95% max.